



GacoFlex S20 Roof Coating System

- GacoFlex GacoWash Concentrated Cleaner
- GacoFlex E5320 2-Part Epoxy Primer/Filler
- GacoFlex 66S Reinforcing Polyester Mesh
- GacoFlex SF2000 SeamSeal Solvent-Free Silicone Sealant
- GacoFlex S20 Series Solvent-Free 100% Silicone Roof Coating
- GacoFlex SF2036 WalkPad Solvent-Free Silicone Walkway System
- GacoFlex WalkPad Granules
- GacoFlex Silicone Solvent

Gaco Western
SINCE 1955

gaco.com | 800 456 4226

Gaco Western is a recognized leader in innovative silicone roofing systems, and offers best-of-class waterproofing and insulation solutions for a variety of commercial, industrial and residential applications. Founded in 1955, Gaco Western remains today a family-owned business with its roots in technology and product innovation.

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GacoFlex[®]
by Gaco Western[®]

S20 Silicone Roof Coating System



The solvent-free alternative to replacing your weathered roof.
Decades of proven performance and protection. Guaranteed.



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How to use the GacoFlex S20 Roof Coating System

Whether your roof is large or small, flat or sloped,



the GacoFlex S20 Roof Coating System provides a proven, guaranteed solution for renewing your weathered roof. It can be applied to virtually any existing roofing surface to create a seamless membrane that protects against permanent ponding water, ultraviolet light and severe weather.

The key advantages of using silicone:

- 1 Silicone is permanent and will not degrade, chalk or crack under harsh UV rays.
- 2 Silicone forms a seamless membrane that withstands permanent ponding water without softening.
- 3 Silicone creates a smooth surface that offers excellent resistance to mold, mildew and staining.

Labor and material warranties available.

Gaco Western offers our Qualified Applicators a full-system labor and material warranty on the GacoFlex S20 Roof Coating System when applied according to Gaco Western specifications.

What makes our warranty the best in the business is what's **NOT** in it:

- a ponding water exclusion, unlike other coatings
- a pro-rated compensation formula, unlike some others on the market

Warranties of various lengths are available to meet your specific project needs AND a warranty can be renewed with periodic recoats.

Gaco Western has been in business since 1955 so rest assured we will be here to support you in the event of a warranty issue.



Start with a clean surface

It's extremely important to complete any necessary repairs prior to cleaning the roof thoroughly and applying the coating system. **GacoFlex GacoWash Concentrated Cleaner** is specially formulated for use with GacoFlex Silicone Coatings. Please refer to GacoFlex S20 product labels and/or Gaco Western specifications for detailed instructions.



Prime

Use **GacoFlex E5320 2-Part Epoxy Primer/Filler** to provide an excellent adhesive base for GacoFlex Silicone Coatings. It bonds to most surfaces — including metal roofs (and metal surfaces such as flashing).

On asphalt-based surfaces, E5320 Primer may help prevent bleed-through and when top-coated will help prevent corrosion. It can also be used as a masonry block filler when combined with ordinary sand.

Applying silicone to an existing silicone surface? No primer needed!



Prepare seams and fasteners

GacoFlex SF2000 SeamSeal Solvent-Free Silicone Sealant adheres to seams, fasteners and other roof details in a single application. This is an effective, time-saving waterproof alternative to fabric and/or elastomeric sheet tape.

SF2000 SeamSeal can be used as a substitute for caulk on a variety of roof surfaces and can even be a filler over existing "alligatored" smooth BUR. It will repair blisters in spray polyurethane foam up to 4 inches in diameter and it works perfectly as a tape-seal over cracked polyurethane foam insulation.

GacoFlex 66S Reinforcing Polyester Mesh is also available for uneven surfaces and difficult situations.



Apply coating

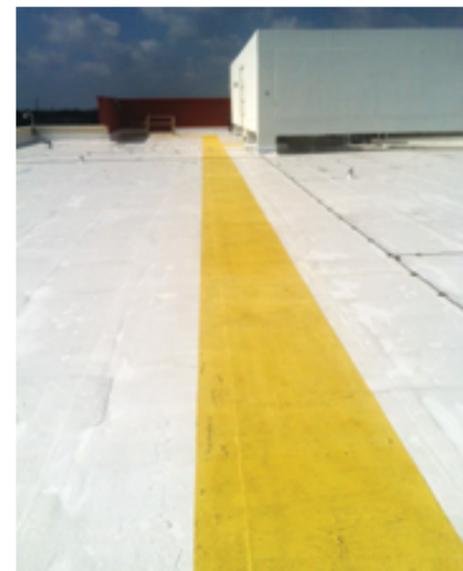
GacoFlex S20 Series Solvent-Free 100% Silicone Roof Coating is 95% solids by volume and ideal for use as a maintenance coating over existing roofs in sound condition! Use it to cover elastomeric roof coatings, metal roofs, built-up roofing, mineral cap sheet, weathered single-ply membranes (EPDM, Hypalon® and TPO/CPA), sprayed-in-place polyurethane foam, concrete, wood and many other coatings.

When properly applied, S20 Series Solvent-Free Silicone provides a seamless, weather-tight seal.



Clean up

GacoFlex Silicone Solvent is 100% water-free and alcohol-free and makes clean up easy. Can be used on any tools or spray equipment used to apply GacoFlex Silicone Coatings.



Complete the transformation with a rooftop walkway.

When applied on top of GacoFlex Silicone Coatings and other roofing materials, **GacoFlex SF2036 WalkPad Solvent-Free Silicone Walkway System** provides the durability needed to create a rooftop walkway for pedestrian maintenance traffic. Unlike conventional mats that must be adhered and can blow off, WalkPad becomes an integral part of the roof and the yellow color provides a highly visible walkway. Add **GacoFlex WalkPad Granules** on top of WalkPad while it's still wet to provide additional traction and resistance to wear under pedestrian maintenance traffic.